


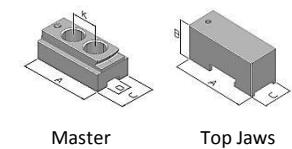
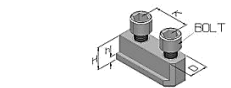
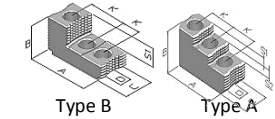
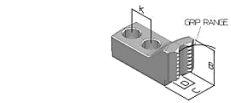
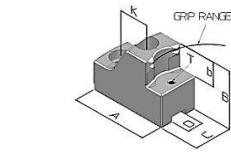
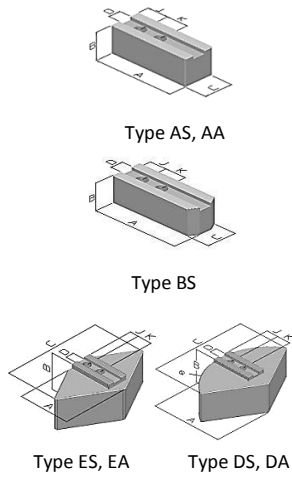


THAME WORKHOLDING
 Field End, Thame Road
 Long Crendon, Aylesbury
 Bucks HP18 9EJ, England
 Tel: 01844 208050
 Email: sales@thameworkholding.com



Chuck Type:
SAMCHULLY MH 206

Fax: 01844 201699
 Web: www.thameworkholding.com



| Serrated Soft Top Jaws 1.5x60° | | | | Slot: 12mm | T-Nut to suit GP07 | | |
|--------------------------------|----|----|----|------------|--------------------|----------|--|
| Jaw Type | A | B | C | Kg/Set | Material | Part No. | |
| AS | 72 | 35 | 30 | 1.3 | 080M15 | BO06 | |
| AA | 72 | 38 | 32 | 0.7 | Aluminium | AA06 | |
| BS | 72 | 30 | 30 | 1.0 | 080M15 | BA06 | |
| AS | 72 | 30 | 30 | 1.1 | 080M15 | BQ06 | |
| AS | 72 | 40 | 30 | 1.5 | 080M15 | BB06 | |
| AS | 72 | 50 | 30 | 1.8 | 080M15 | BC06 | |
| AS | 72 | 60 | 30 | 2.2 | 080M15 | DJ06 | |
| AA | 72 | 76 | 32 | 1.4 | Aluminium | AB06 | |
| BS | 82 | 30 | 30 | 1.3 | 080M15 | PT06 | |

| Full Wrap Top Jaws 1.5x60° | | | | | | | |
|----------------------------|----|-----|------|------|-----------|------|--|
| DS | 60 | 60 | 120 | 9.0 | 080M15 | CN16 | |
| DA | 64 | 64 | 120 | 3.2 | Aluminium | HN16 | |
| DA | 64 | 100 | 120 | 5.0 | Aluminium | HN17 | |
| ES | 76 | 76 | 169Ø | 13.0 | 080M15 | SG06 | |
| EA | 76 | 76 | 169Ø | 6.0 | Aluminium | AG06 | |

| Adjustagrip Hard Jaws - External Clamping | | | | T-Nut to suit GP07 | | | |
|---|----------|----|----|--------------------|--|--|--|
| | B | C | b | | | | |
| | 49 | 35 | 20 | 590M17 | | | |
| Gripping Ranges | | | | | | | |
| | 33-55mm | | | LA03 | | | |
| | 52-74mm | | | LA04 | | | |
| | 68-89mm | | | LA06 | | | |
| | 81-103mm | | | LA07 | | | |
| | 97-119mm | | | LA09 | | | |

| Adjustagrip Hard Jaws - Internal Clamping | | | | | | | |
|---|-----------|----|----|--------|--|--|--|
| | B | C | b | | | | |
| | 49 | 35 | 20 | 590M17 | | | |
| Gripping Ranges | | | | | | | |
| | 54-75mm | | | MA05 | | | |
| | 65-86mm | | | MA06 | | | |
| | 84-107mm | | | MA07 | | | |
| | 107-128mm | | | MA09 | | | |

| Adjustagrip Hard Bar Jaws | | | | | | |
|---------------------------|----|----|------------|--|--------|------|
| | B | C | Grip Range | | | |
| | 39 | 35 | 19-40mm | | 590M17 | KK16 |

| Hard Reversible Top Jaws | | | | | | |
|--------------------------|----|----|----|----|----|-------------|
| | A | B | C | S1 | S2 | |
| B | 66 | 38 | 35 | 14 | | 590M17 GT06 |
| A | 68 | 50 | 35 | 11 | 11 | 590M17 GT07 |

| T-Nuts | | | | | | |
|--------|----|------|-----|----|------|-------------|
| | D | H | h | K | Bolt | |
| | 12 | 18.5 | 7.5 | 20 | M10 | 817M40 GP07 |

| Height Pins for Adjustagrips | | | |
|------------------------------|----|-----|--------|
| | H | WAF | Thread |
| | 5 | 10 | M6 |
| | 10 | 10 | M6 |
| | 15 | 10 | M6 |
| | 20 | 10 | M6 |

| Quick Change Jaws | | | | | | |
|-------------------|----|----|----|----|--------|------|
| | A | B | C | K | | |
| Master | 57 | 23 | 30 | 20 | 590M17 | QK06 |
| Standard | 72 | 35 | 30 | | 080M15 | QS06 |
| Tall | 72 | 50 | 30 | | 080M15 | QT06 |
| Pointed | 80 | 35 | 30 | | 080M15 | QL06 |

Thame Workholding also design and manufacture jaws to suit your specific workpieces.