

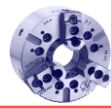


# THAME WORKHOLDING

Field End, Thame Road  
Long Crendon, Aylesbury  
Bucks HP18 9EJ, England

Tel: 01844 208050

Email: sales@thameworkholding.com

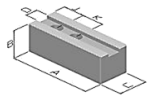


Chuck Type:

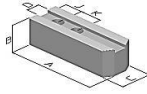
**SMW-AUTOBLOK BH-M 165**

Fax: 01844 201699

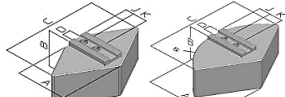
Web: www.thameworkholding.com



Type AS, AA

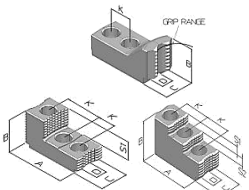
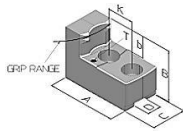
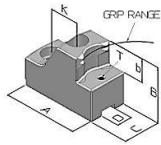


Type BS



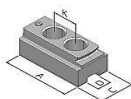
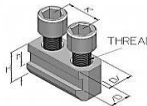
Type DS, DA

Type ES, EA

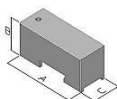


Type B

Type A



Master



Top Jaws

| Serrated Soft Top Jaws 1.5x60° |    | Slot: 12mm |    |        | T-Nut to suit GF183 |          |
|--------------------------------|----|------------|----|--------|---------------------|----------|
| Jaw Type                       | A  | B          | C  | Kg/Set | Material            | Part No. |
| AS                             | 72 | 35         | 30 | 1.3    | 080M15              | BO06     |
| AA                             | 72 | 38         | 32 | 0.7    | Aluminium           | AA06     |
| BS                             | 72 | 30         | 30 | 1.0    | 080M15              | BA06     |
| AS                             | 72 | 30         | 30 | 1.1    | 080M15              | BQ06     |
| AS                             | 72 | 40         | 30 | 1.5    | 080M15              | BB06     |
| AS                             | 72 | 50         | 30 | 1.8    | 080M15              | BC06     |
| AS                             | 72 | 60         | 30 | 2.2    | 080M15              | DJ06     |
| AA                             | 72 | 76         | 32 | 1.4    | Aluminium           | AB06     |
| BS                             | 82 | 30         | 30 | 1.3    | 080M15              | PT06     |

| Full Wrap Top Jaws 1.5x60° |    |     |      |      |           |      |
|----------------------------|----|-----|------|------|-----------|------|
| DS                         | 60 | 60  | 120  | 9.0  | 080M15    | CN16 |
| DA                         | 64 | 64  | 120  | 3.2  | Aluminium | HN16 |
| DA                         | 64 | 100 | 120  | 5.0  | Aluminium | HN17 |
| ES                         | 76 | 76  | Ø169 | 13.0 | 080M15    | SG06 |
| EA                         | 76 | 76  | Ø169 | 6.0  | Aluminium | AG06 |

| Adjustagrip Hard Jaws - External Clamping |    |    |  | T-Nut to suit GF183 |      |
|---|----|----|--|---------------------|------|
| B   | C  | b  |  |                     |      |
| 49  | 40 | 20 |  | 590M17              |      |
| Gripping Ranges                           |    |    |  |                     |      |
| 27-52mm                                   |    |    |  |                     | LA03 |
| 41-71mm                                   |    |    |  |                     | LA04 |
| 55-86mm                                   |    |    |  |                     | LA06 |
| 69-101mm                                  |    |    |  |                     | LA07 |
| 85-117mm                                  |    |    |  |                     | LA09 |

| Adjustagrip Hard Jaws - Internal Clamping |    |    |  |        |      |
|---|----|----|--|--------|------|
| B   | C  | b  |  |        |      |
| 49  | 40 | 20 |  | 590M17 |      |
| Gripping Ranges                           |    |    |  |        |      |
| 46-73mm                                   |    |    |  |        | MA05 |
| 54-85mm                                   |    |    |  |        | MA06 |
| 72-104mm                                  |    |    |  |        | MA07 |
| 95-127mm                                  |    |    |  |        | MA09 |

| Adjustagrip Hard Bar Jaws |    |            |  |        |      |
|---------------------------|----|------------|--|--------|------|
| B                         | C  | Grip Range |  |        |      |
| 39                        | 35 | 13-38mm    |  | 590M17 | KK16 |

| Hard Reversible Top Jaws |    |    |    |    |    |             |
|--------------------------|----|----|----|----|----|-------------|
|                          | A  | B  | C  | S1 | S2 |             |
| B                        | 66 | 38 | 35 | 14 |    | 590M17 GT06 |
| A                        | 68 | 50 | 35 | 11 | 11 | GT07        |

| T-Nuts   |      |     |    |      |        |       |
|----------|------|-----|----|------|--------|-------|
| D        | H    | h   | K  | Bolt |        |       |
| 14 to 12 | 18.5 | 6.5 | 20 | M10  | 817M40 | GF183 |

| Height Pins for Adjustagrips |     |        |      |
|------------------------------|-----|--------|------|
| H                            | WAF | Thread |      |
| 5                            | 10  | M6     | IU05 |
| 10                           | 10  | M6     | IU10 |
| 15                           | 10  | M6     | IU15 |
| 20                           | 10  | M6     | IU20 |

| Quick Change Jaws |    |    |    |    |        |      |
|-------------------|----|----|----|----|--------|------|
|                   | A  | B  | C  | K  |        |      |
| Master            | 57 | 23 | 30 | 20 | 590M17 | QK06 |
| Standard          | 72 | 35 | 30 |    | 080M15 | QS06 |
| Tall              | 72 | 50 | 30 |    | 080M15 | QT06 |
| Pointed           | 80 | 35 | 30 |    | 080M15 | QL06 |

Thame Workholding also design and manufacture jaws to suit your specific workpieces.

© Thame Workholding 2013