



**THAME WORKHOLDING**

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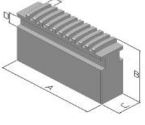
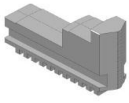
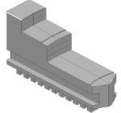
Email: sales@thameworkholding.com



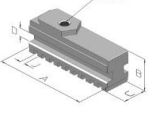
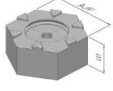
**Chuck Type:**  
**PRATT BURNERD METRIC SCROLL CHUCKS**

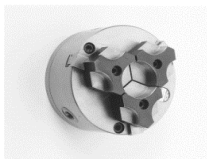
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Soft Jaws										Part No.		
Chuck Ø	A	B	C	D	J	Will fit Chuck Types		Soft Jaw	Hard Inside	Hard Outside		
 SOFT JAW	80mm	37	40	10	5	6	9210-00805	9580-00805	EK08	EF08	EG08	
							9250-00805					
	100mm	42	35	14	7	6	9210-01005	9210-01015	EK10	EF10	EG10	
							9580-01005	9250-01005				
	125mm	53	38	16	7	6	9210-01305	9210-01315	EK13	EF13	EG13	
							9580-01305	9580-01315				
							9250-01305					
	160mm	68	45	18	7	6	9210-01705	9210-01715	EK16	EF16	EG16	
							9580-01705	9580-01715				
							9550-01705					
 HARD INSIDE JAW	200mm	78	50	22	8	8	9210-02005	9210-02015	EK20	EF20	EG20	
							9580-02005	9580-02015				
							9250-02005					
	250mm	100	70	25	8	8	9210-02505	9210-02515	EK25	EF25	EG25	
							9580-02505	9580-02515				
							9250-02505					
	315mm	124	75	32	12	10	9210-03205	9210-03215	EK32	EF32	EG32	
							9580-03205	9580-03215				
							9250-03205					
 HARD OUTSIDE JAW	400mm	154	89	32	12	12	9210-04005	9210-04015	EK40	EF40	EG40	
							9580-04005	9580-04015				
	500mm	190	100	42	15.0	12	9580-05105	9580-05115	EK50	EF50	EG50	

Indexahex Jaws										Part No.	
Chuck Ø	C	D	J	A/F	B			Base Jaw	Hexagon Top		
 BASE JAW	160mm	18	7	6	40	25	9210-01705	9210-01715	FR16	FQ13	
							9580-01705	9580-01715			
							9550-01705				
	200mm	22	8	8	60	30	9210-02005	9210-02015	FR20	FQ20	
							9580-02005	9580-02015			
							9250-02005				
	250mm	25	8	8	80	40	9210-02505	9210-02515	FR25	FQ20	
							9580-02505	9580-02515			
							9250-02505				
 HEXAGON TOP JAW	315mm	32	12	10	80	45	9210-03205	9210-03215	FR32	FQ32	
							9580-03205	9580-03215			
							9250-03205				



Indexable Top Jaws give the possibility of six turned faces with high repeatability.  
Ideal for small disc type work, etc.

**Workholding also design and manufacture jaws to suit your specific workpieces.**