

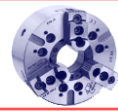


# THAME WORKHOLDING

Field End, Thame Road  
Long Crendon, Aylesbury  
Bucks HP18 9EJ, England

Tel: 01844 208050

Email: sales@thameworkholding.com

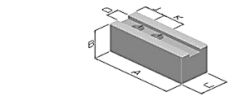


Chuck Type:

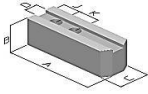
**SMW-AUTOBLOK BB-M 210**

Fax: 01844 201699

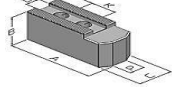
Web: www.thameworkholding.com



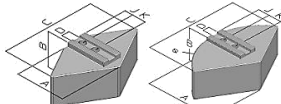
Type AS, AA



Type BS



Type CS



Type ES, EA

Type DS, DA

Serrated Soft Top Jaws 1.5x60°		Slot: 14mm			T-Nut to suit GF213		
Jaw Type	A	B	C	Kg/Set	Material	Part No.	
AS	90	35	35	2.2	080M15	BQ08	
AS	95	40	35	2.7	080M15	BO08	
AA	95	44	32	1.1	Aluminium	AA08	
BS	95	35	35	2.4	080M15	BA08	
AS	95	50	35	3.4	080M15	BB08	
AS	95	60	35	4.0	080M15	BC08	
AS	95	80	35	5.4	080M15	DJ08	
AA	95	76	32	1.9	Aluminium	AB08	
AA	95	102	32	2.5	Aluminium	AC08	
CS	85	40	35	2.2	080M15	CK08	
CS	95	40	35	2.7	080M15	CK09	
BS	102	40	35	2.9	080M15	PT08	

Full Wrap Top Jaws 1.5x60°						
DS	89	64	150	14.0	080M15	CN20
DA	76	64	150	5.0	Aluminium	HN20
DA	76	100	150	7.8	Aluminium	HN21
ES	99	76	Ø210	20.0	080M15	SG08
EA	99	76	Ø210	9.8	Aluminium	AG08

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GF213		
	B	C	b			
	49	40	20		590M17	
Gripping Ranges						
46-76mm						LB03
74-103mm						LB06
102-132mm						LB09
130-160mm						LB12

Adjustagrip Hard Jaws - Internal Clamping						
	B	C	b			
	49	40	20		590M17	
Gripping Ranges						
63-93mm						MB06
93-123mm						MB08
126-155mm						MB11
155-186mm						MB14

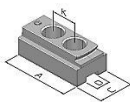
Adjustagrip Hard Bar Jaws					
	B	C	Grip Range		
	49	40	23-52mm	590M17	KK20

Hard Reversible Top Jaws						
	A	B	C	S1	S2	
A	86	50	35	11	11	590M17 GT08

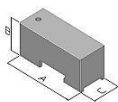
T-Nuts						
	D	H	h	K	Bolt	
	16 to 14	20.5	7.5	25	M12	817M40 GF213

Height Pins for Adjustagrips				
	H	WAF	Thread	
	5	10	M6	IT05
	10	10	M6	IT10
	15	10	M6	IT15
	20	10	M6	IT20

Quick Change Jaws						
	A	B	C	K		
Master	67.5	27.5	31.8	25	590M17	QK08
Standard	90	40	35		080M15	QS08
Tall	90	60	35		080M15	QT08
Pointed	105	40	35		080M15	QL08



Master



Top Jaws

**Thame Workholding also design and manufacture jaws to suit your specific workpieces.**