



THAME WORKHOLDING

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Chuck Type:

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Serrated Soft Top Jaws 1.5x60° Slot: 16mm T-Nut to suit GP11

Jaw Type	A	B	C	Kg/Set	Material	Part No.
AS	110	40	40	3.4	080M15	BO10
AA	110	51	38	1.7	Aluminium	AA10
BS	110	40	40	3.1	080M15	BA10
AS	110	60	40	4.5	080M15	BR10
AS	110	80	40	6.5	080M15	DJ10
AS	110	100	40	8.5	080M15	BD10
AA	110	76	38	2.5	Aluminium	AB10
AA	110	102	38	3.3	Aluminium	AC10
BS	125	40	40	4.5	080M15	PT10
AS	90	60	40	4.2	080M15	DK10
CS	110	60	40	5.2	080M15	DK11

Full Wrap Top Jaws 1.5x60°

DS	102	64	170	20.0	080M15	CN25
DA	102	64	170	7.0	Aluminium	HN25
DA	102	100	170	10.9	Aluminium	HN26
ES	122	76	254 ϕ	29.0	080M15	SG10
EA	122	76	254 ϕ	13.0	Aluminium	AG10

Adjustagrip Hard Jaws - External Clamping T-Nut to suit GP11

B	C	b	Material	Part No.
59	40	25	590M17	
Gripping Ranges				
52-91mm				LC04
91-133mm				LC08
133-177mm				LC13
177-219mm				LC17
212-254mm				LC20
249-291mm				LC24

Adjustagrip Hard Jaws - Internal Clamping

B	C	b	Material	Part No.
59	40	25	590M17	
Gripping Ranges				
70-110mm				MC06
109-150mm				MC10
150-192mm				MC14
190-231mm				MC18

Adjustagrip Hard Bar Jaws

B	C	Grip Range	Material	Part No.
49	40	33-72mm	590M17	KK25

Hard Reversible Top Jaws

A	A	B	C	S1	S2	Material	Part No.
	99	60	40	15	15	590M17	GT10

T-Nuts

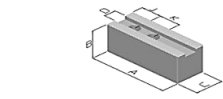
D	H	h	K	Bolt	Material	Part No.
16	21.5	8.5	30	M12	817M40	GP11

Height Pins for Adjustagrips

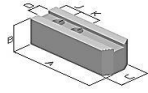
H	WAF	Thread	Part No.
5	13	M8	IU05
10	13	M8	IU10
15	13	M8	IU15
20	13	M8	IU20
25	13	M8	IU25

Quick Change Jaws

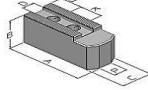
	A	B	C	K	Material	Part No.
Master	79.5	34.5	40	30	590M17	QK10
Standard	100	40	40		080M15	QS10
Tall	100	60	40		080M15	QT10
Pointed	120	40	40		080M15	QL10



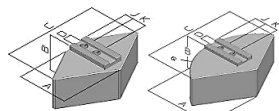
Tvne AS, AA



Tvne BS

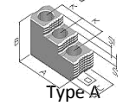
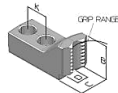
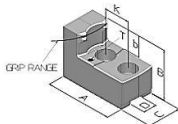
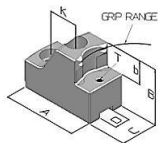


Type CS

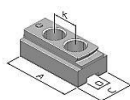
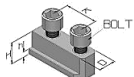


Type DA, DS

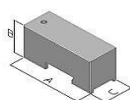
Type ES, EA



Type A



Master



Top Jaws

Thame Workholding also design and manufacture jaws to suit your specific workpieces.

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